

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

<u>1 Identification</u>

Product identifier

- · Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding
- · Product number:

Specification: A5.20

Classification: E70T-1C/9C, E71T-1C, E71T-1C/1M, E71T-5C, E71T-11

Carbon steel electrodes for flux cored arc welding

· Relevant identified uses of the substance or mixture and uses advised against:

For professional use only. Use according to manufacturer's specification.

- · Product description: Carbon steel electrodes for flux cored arc welding.
- Application of the substance / the mixture: Industry specific application.

Details of the supplier of the safety data sheet

· Supplier:

TOKO WELDING, LLC

· Emergency Email: jp@tokoc.com

2 Hazard(s) identification

Classification of the substance or mixture:



GHS08 Health hazard

Carc. 1A H350 May cause cancer.

STOT RE 1 H372 Causes damage to organs through prolonged or repeated exposure.



GHS05 Corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms:







GHS05 GHS07 GHS08

· Signal word: Danger

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Hazard-determining components of labeling:

Iron

Lithium

Titanium Dioxide

Nickel

Silica

· Hazard statements:

Causes serious eve damage.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

· Precautionary statements:

Do not handle until all safety precautions have been read and understood.

Obtain special instructions before use.

Do not eat, drink or smoke when using this product.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Wear respiratory protection.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Take off contaminated clothing and wash it before reuse.

If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If on skin: Wash with plenty of water.

If skin irritation or rash occurs: Get medical advice/attention.

If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a poison center/doctor if you feel unwell.

If exposed or concerned: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).

Avoid release to the environment.

Dispose of contents/container in accordance with local/regional/national/international regulations.

Unknown acute toxicity:

12.5 percent of the mixture consists of ingredient(s) of unknown toxicity.

· Classification system:

NFPA ratings (scale 0 - 4)



Health = 2 Fire = 0 Reactivity = 0

HMIS-ratings (scale 0 - 4)



· Hazard(s) not otherwise classified (HNOC): None known

Safety Data Sheet (SDS)
OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 12/11/2017 Issue date 08/04/2015

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Composition/information on ingredients

Chemical characterization: Mixtures

· Description: Mixture of substances listed below with nonhazardous additions.

Dangerous Compon	nents:	
CAS: 7439-89-6	Iron	
RTECS: NO 4565500	◆Flam. Sol. 2, H228; ◆Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320; Combustible Dust	70-98%
	Titanium Dioxide	
CAS: 13463-67-7	Carc. 2, H351; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE3, H335	0-12%
CAS: 7439-93-2	Lithium	0-9%
RTECS: OJ 5540000	♦ Water-react. 1, H260; ♦ Skin Corr. 1B, H314	0-976
CAS: 7429-90-5	Aluminium	0-5%
RTECS: BD 0330000		0-376
CAS: 7439-96-5	Manganese	0-4%
RTECS: OO 9275000	♠Pyr. Sol. 1, H250; Water-react. 1, H260	0-4%
CAC, 7440 02 0	Nickel	0.20/
CAS: 7440-02-0	♦ Carc. 2, H351; STOT RE 1, H372; ♦ Skin Sens. 1, H317	0-3%
CAS: 513-77-9	Barium carbonate	0.20/
RTECS: CQ 8600000	♠Acute Tox. 4, H302	0-3%
CAS: 7439-98-7 RTECS: QA 4680000	Molybdenum	0-1.2%
010 7001 00 0	Silicon Dioxide	
CAS: 7631-86-9	♦ Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320	0-2%
CAS: 1344-28-1	Aluminium Oxide	
RTECS: BD 1200000	♦ STOT SE 3, H335	0-2%
	Magnesium Oxide	
CAS: 1309-48-4	♦ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	0-2%
	Silicon	
CAS: 7440-21-3	♠Flam. Sol. 2, H228; ♠Acute Tox. 4, H302; Eye Irrit. 2B, H320	0-3%
CAS: 7440-44-0 RTECS: FF 5250100	Carbon	0-1%
010 1017 05 0	Silica	0.00/
CAS: 1317-95-9	♦ Carc. 1A, H350; ♦ STOT SE 3, H335	0-3%
CAS: 7440-67-7	Zirconium	
RTECS: ZH 7070000	♠Pyr. Sol. 1, H250; Water-react. 1, H260	0-1%
CAS: 7440-32-6	Titanium	0.0 =0:
RTECS: XR 1700000	♦ Skin Sens. 1, H317; Eye Irrit. 2B, H320	0-0.5%
CAS: 7440-50-8	Copper	
RTECS: GL 5325000	♦ STOT SE 3, H335; Aquatic Chronic 4, H413	0-0.8%
CAS: 7440-03-1	Niobium	
RTECS: QT9900000	♦ Flam. Sol. 1, H228; Combustible Dust	0-0.3%
CAS: 7439-95-4	Magnesium	
RTECS: OM 2100000	♠Pyr. Sol. 1, H250; Water-react. 1, H260	0-3%

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

CAS: 554-13-2 RTECS: OJ 5800000	Lithium Carbonate ••Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2A, H319	0-0.5%
CAS: 513-77-9 RTECS: CQ 8600000	Barium carbonate ••• Acute Tox. 4, H302	0-3%
CAS: 1317-61-9	Iron Oxide	0-12%
CAS: 66402-68-4	Ground Limestone	0-1%

Additional information

Note: Certain chemical constituents listed in Section 3 may vary depending upon the Classification of the Carbon Steel Electrodes for Flux Cored Arc Welding products.

4 First-aid measures

Description of first aid measures

· General information:

Symptoms of poisoning may occur after several hours; therefore medical observation is advised for at least 48 hours after the accident.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Consult doctor if symptoms persist. In case of unconsciousness, place patient stably in side position for transportation.

· After skin contact:

Immediately wash with water and soap and rinse thoroughly. If skin irritation occurs, consult a doctor.

· After eye contact:

Do NOT rub eyes. Immediately rinse opened eye(s) for at least 15 minutes under running water, lifting upper and lower lids occasionally. If symptoms persist, consult a physician

· After swallowing:

Rinse out mouth and then drink plenty of water. Do not induce vomiting without medical advice. If swallowed and symptoms occur, consult a doctor.

Information for doctor

· Most important symptoms and effects, both acute and delayed:

No further relevant information available.

· Indication of any immediate medical attention and special treatment needed:

No further relevant information available.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards arising from the substance or mixture

Amorphous or crystalline silicon both react exothermically when heated with alkali-metal carbonates attaining incandescence and evolving carbon monoxide. Mixtures of silicon, aluminum, and lead explode when heated. If incinerated, product will release the following toxic fumes: Oxides of silicon, aluminum, magnesium, manganese, iron, copper, molybdenum, carbon, titanium, nickel, niobium, barium, lithium, zirconium, fluorides, and ozone.

Advice for firefighters

· Protective equipment:

As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Additional information

These items are not reactive, flammable, or explosive and essentially not hazardous at ambient temperatures. Welding arcs and sparks can ignite combustibles and flammable products. If involved in a fire, these products may generate irritating aluminum fumes and a variety of metal oxides. Emergency responders must wear personal protection equipment suitable for the situation. Use the extinguishing media recommended for the burning materials and fire situation. See ANSI Z49.1 "Safety in Welding and Cutting" and "Safe Practices" Code: SP, published by the American Welding Society.

At temperatures above 200 °C Zirconium reacts exothermically with the following: fluorine, chloride, bromide,iodine, halocarbons, carbon tetrachloride, carbon, tetra fluoride and Freon's.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation.

Wear protective equipment.

Keep unprotected persons away.

Avoid contact with skin, eyes and clothing.

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Pick up mechanically.

Dispose contaminated material as waste according to Section 13.

Dispose of the collected material according to regulations.

Reference to other sections:

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

Handling

· Precautions for safe handling:

No special precautions are necessary if used correctly.

· Information about protection against explosions and fires:

No special measures required.

Storage

· Conditions for safe storage, including any incompatibilities:

Store away from strong acids, strong bases, strong oxidizing agents and strong reducing agents.

- · Requirements to be met by storerooms and receptacles: No special requirements.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s): No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems

No further data; see Section 7.

Control parameters

All ventilation should be designed in accordance with OSHA standard (29 CFR 1910.94). Use local exhaust at filling zones and where leakage and dust formation is probable. Use mechanical (general) ventilation for storage areas. Use appropriate ventilation as required to keep Exposure Limits in air below TLV & PEL limits.

Safety Data Sheet (SDS) OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 12/11/2017 Issue date 08/04/2015

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

	onents with occupational exposure limits:
13463-	67-7 Titanium Dioxide
PEL	Long-term value: 15* mg/m³ *total dust
REL	See Pocket Guide App. A
TLV	Long-term value: 10 mg/m ³
7400.0	withdrawn from NIC
	0-5 Aluminium
PEL	Long-term value: 15*; 15** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ as Al; *total dust; **respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m³
	as Al; *respirable fraction
7439-9	6-5 Manganese
PEL	Ceiling limit value: 5 mg/m³ as Mn
REL	Short-term value: 3 mg/m³
	Long-term value: 1 mg/m³
TLV	as Mn, fume Long-term value: 0.02* 0.1* mg/m³
ILV	as Mn; *respirable **inhalable fraction
7440-0	2-0 Nickel
PEL	Long-term value: 1 mg/m³ Long-term value: 0.015 mg/m³
REL	as Ni; See Pocket Guide App. A
	Long-term value: 1.5* mg/m³
TLV	elemental, *inhalable fraction
513-77	-9 Barium carbonate
PEL	Long-term value: 0.5 mg/m³ as Ba
REL	Long-term value: 0.5 mg/m³
	as Ba
TLV	Long-term value: 0.5 mg/m³
	as Ba
7439-9	8-7 Molybdenum
DE	Long-term value: 15* mg/m³
PEL TLV	*total dust Long-term value: 10* 3** mg/m³
ILV	as Mo; *inhalable fraction **respirable fraction
7631-8	6-9 Silicon Dioxide
	Short-term value: 3 mg/m³
ACGIT	Long-term value: 10 mg/m ³
IDLH	Short-term value: 3000 mg/m ³
	Long-term value: 4 E mg/m ³
	IDLH: Immediately dangerous to life or health
TWA	Short-term value: 6 mg/m³
	Long-term value: 4 E mg/m³

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

1344-2	28-1 Aluminium Oxide
PEL	Long-term value: 15*; 15** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ as Al; *total dust **respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m³ as AI; *respirable fraction
1309-4	18-4 Magnesium Oxide
PEL	Long-term value: 15* mg/m³ fume; *total particulate
TLV	Long-term value: 10* mg/m³ *inhalable fraction
7440-2	21-3 Silicon
PEL	Long-term value: 15* 5** mg/m³ *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction
TLV	TLV withdrawn
7440-4	14-0 Carbon
PEL	Short-term value: 10 A mg/m³ Long-term value: 5 A mg/m³
1317-9	95-9 Silica
PEL	see Quartz listing
REL	Long-term value: 0.05* mg/m³ *respirable dust; See Pocket Guide App. A
TLV	TLV withdrawn
7440-6	67-7 Zirconium
PEL	Long-term value: 5 mg/m³ as Zr
REL	Short-term value: 10 mg/m³ Long-term value: 5 mg/m³ as Zr
TLV	Short-term value: 10 mg/m³ Long-term value: 5 mg/m³ as Zr

Additional information: The lists that were valid during the creation of this SDS were used as basis.

Exposure controls

- Personal protective equipment:
 - · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing and wash before reuse.

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

· Breathing equipment:



Suitable respiratory protective device recommended.

Use NIOSH approved or equivalent fume respirator or air supplied respirator when welding, brazing, cutting, grinding, or soldering in a confined space or general work area where local exhaust and/or ventilation does not keep exposure below the limits outlined in Section 8. Monitor the air quality inside the welder's helmet, and/or worker's breathing zone to determine if a respirator is required and the type needed.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/the chemical mixture. Select glove material based on penetration times, rates of diffusion and degradation.

· Material of gloves:

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, theresistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material:

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· Eye protection:

Wear a helmet or face shield with a filter lens around shade number 14. Adjust if needed by selecting the next lighter or darker shade number. See ANSI/ASC Z49.1 Section 4.2 or publication F2.2. Shield other workers by providing screens and flash goggles.

· Body protection:

Wear approved head, hand, and body protection, which help to prevent injury from radiation, sparks, and electrical shock. This would include wearing welder's gloves and a protective face shield and may include arm protectors, apron, hats, shoulder protection, as well as dark, non-synthetic, substantial clothing. See ANSI Z49.1. Welders should be trained not to allow electrically live parts to contact the skin or wet clothing and gloves. The welders should insulate themselves from the work and ground and should not touch live electrical parts. Welders should not wear short sleeve shirts or short pants.

9 Physical and chemical properties

Information on basic physical and chemical properties General Information

· Appearance:

Form: Flux Cored Wire/Rod

Color: Silver/gray wire covered by various colored fluxes

Odor: Odorless until used Not determined.

· **pH-value:** Not applicable.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Change in condition

Melting point/Melting range:
 Boiling point/Boiling range:
 Flash point:
 Flammability (solid, gaseous):
 Ignition temperature:
 Decomposition temperature:
 Not determined.
 Not determined.
 Not determined.

Auto igniting: Product is not self-igniting.

• Danger of explosion: Product does not present an explosion hazard.

Explosion limits:

Lower:Not determined.Upper:Not determined.Vapor pressure:Not applicable.

· Density:

Relative density:
Vapor density:

Evaporation rate:
Solubility in / Miscibility with Water:
Partition coefficient (n-octanol/water):
Not determined.
Not determined.

Viscosity:

Dynamic: Not applicable. **Kinematic:** Not applicable.

· Solvent content:

Organic solvents: 0.0 % Solids content: 100.0 %

Other information: No further relevant information available.

10 Stability and reactivity

- · Reactivity: Stable under normal conditions.
- · Chemical stability: Stable under normal conditions.
- · Possibility of hazardous reactions: Contact with acids or strong bases may cause generation of gas.
- · Conditions to avoid: No further relevant information available.
- · Incompatible materials: Strong acids, strong bases, strong oxidizing agents and strong reducing agents.
- · Hazardous decomposition products:

Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the processes and procedures followed, and the welding consumables used. Other conditions that also influence the composition and quantity of fumes and gases to which workers may be exposed include: coatings on the metal being welded (such as paint, plating, or galvanizing), the number of welders in operation and the volume of the work area, the quality and amount of ventilation, the position of the welder's head with respect to the fume plume, and the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing procedures). When the electrode is consumed the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 8. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. The known gases and fumes that may form during welding or cutting and their exposure limits are noted in the list in Section 11 below. Decomposition products of normal operation include those originating from the volatilization, reaction, oroxidation of the materials shown in Section 8, plus those from the base metal and coating, etc. as noted above. Chlorinated solvents may be decomposed into toxic gases such as phosgene.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

It is understood, however, that the elements and/or oxides to be mentioned are virtually always present as complex oxides and not as metals (See "Characterization of Arc Welding Fume", from the American WeldingSociety). The elements or oxides listed Section 8 correspond to the ACGIH categories found in "Threshold Limit Values for Chemical Substances and Physical Agents" listed in Section 8. Some products will also contain: Oxides of silicon, aluminum, magnesium, manganese, iron, copper, molybdenum, carbon, titanium,nickel, niobium, barium, lithium, and zirconium, and fluorides and ozone. Some elements or compounds may exceed their PELs/TLVs before the total fumes exceed 5 mg/m³.

11 Toxicological information

Information on toxicological effects

Effects of Over-Exposure: Electric arc welding may create one or more of the following health hazards:

- ARC RAYS can injure eyes and burn skin. Incidences of skin cancer have been reported.
- ELECTRIC SHOCK can kill.
- FUMES AND GASES GENERATED FROM WELDING can be dangerous to your health.
- PRIMARY ROUTES OF ENTRY are the respiratory system, eyes, skin, and/or indigestion.
- NOISE can damage hearing.

Short-term (acute) over-exposure effects:

- WELDING FUMES may result in discomfort, such as dizziness, nausea, or dryness or irritation of the nose, throat, or eyes.
- ALUMINUM OXIDE may cause irritation of the respiratory system.
- COPPER may cause capillary damage, headache, cold sweat, weak pulse, and kidney and liver damage, central nervous system excitation followed by depression, jaundice, convulsions, paralysis, and coma. Death may occur from shock or renal failure.
- FLUORIDES, FLUORIDE COMPOUNDS may cause skin and eye burns, pulmonary edema, and bronchitis.
- IRON, IRON OXIDE have no known effects. Treat as a nuisance dust or fume.
- MAGNESIUM, MAGNESIUM OXIDE overexposure may cause metal fume fever, characterized by metallic taste, tightness of chest, and fever. Symptoms may last 24-48 hours following overexposure.
- MANGANESE, MANGANESE COMPOUNDS may cause metal fume fever, characterized by irritation
 of the throat, vomiting, nausea, fever, body aches, and chills. Recovery is generally complete within 48
 hours of overexposure.
- MOLYBDENUM may cause irritation of the eyes, nose, and throat.
- NICKEL, NICKEL COMPOUNDS may cause metallic taste, nausea, tightness in chest, fever, and allergic reactions.
- SILICA (amorphous) dust and fumes may cause irritation of the respiratory system, skin, and eyes.
- TITANIUM DIOXIDE may cause irritation of the respiratory system.

Long-term (chronic) over-exposure effects:

- WELDING FUMES in excess levels may cause bronchial asthma, lung fibrosis, pneumoconiosis, or 'siderosis.' Overexposure to air contaminants may lead to their accumulation in the lungs, a condition whichmay be seen as dense areas on chest x-rays. The severity of the change is proportional to the length of exposure. The changes seen are not necessarily associated with symptoms or signs of reduced lung functionor disease. In addition, the changes on X-rays may be caused by nonwork factors such as smoking, etc.
- ALUMINUM OXIDE may cause pulmonary fibrosis and emphysema.
- COPPER may cause hepatic cirrhosis, brain damage and demyelination, kidney defects, and copper deposition in the cornea as exemplified by humans with Wilson's disease. It has also been reported that copper poisoning has led to hemolytic anemia and accelerates arteriosclerosis.
- FLUORIDES may cause serious bone erosion (osteoporosis) and mottling of teeth.
- IRON, IRON OXIDE may cause siderosis or deposits of iron in the lungs, which is believed to affect pulmonary function. Lungs will clear in time when exposure to iron fumes and its compounds ceases. Iron and magnetite (Fe₃O₄) are not regarded as fibrogenic materials.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

- MANGANESE, MANGANESE COMPOUNDS may cause central nervous system effects referred to as 'manganism.' Symptoms include languor, sleepiness, muscular weakness, emotional disturbances, spasticgait, and tremors. Behavioral changes and changes in handwriting may also appear. These effects are irreversible. Employees overexposed to manganese should receive regular medical examinations for early detection of manganism.
- MOLYBDENUM prolonged overexposure may result in loss of appetite, weight loss, loss of muscle coordination, difficulty in breathing, and anemia.
- NICKEL, NICKEL COMPOUNDS may lung fibrosis or pneumoconiosis. Studies of nickel refinery workers indicated a higher incidence of lung and nasal cancers.
- SILICA (respirable crystalline silica) overexposure may result in silicosis. Respirable crystalline silica is a known human carcinogen. SILICA (amorphous) long term overexposure may cause pneumoconiosis. Noncrystalline forms of silica (amorphous silica) are considered to have little fibrotic potential.
- TITANIUM DIOXIDE may cause pulmonary irritation and slight fibrosis.

· Acute toxicity:

LD/LC50 va	alues that	are relevant for classification:	
7439-89-6	lron		
Oral	LD50	7500 mg/kg (rat)	
13463-67	-7 Titaniur	m Dioxide	
Oral	LD50	>10000 mg/kg (rat)	
Dermal	LD50	>10000 mg/kg (rabbit)	
Inhalative	LC50/4 h	>6.82 mg/l (rat)	
7429-90-5	5 Aluminiu	ım	
Oral	LD50	>2000 mg/kg (rat)	
Inhalative	LC50/4 h	888 mg/l (rat)	
7439-96-5	7439-96-5 Manganese		
Oral	LD50	9000 mg/kg (rat)	
513-77-9	Barium ca	arbonate	
Oral	LD50	418 mg/kg (rat)	
7439-98-7	Molybde	num	
Oral	LD50	>5000 mg/kg (rat)	
Dermal	LD50	>2000 mg/kg (rat)	
Inhalative	LC50/4 h	800 mg/l (trout)	
		>5.84 mg/l (rat)	
7631-86-9	Silicon D	vioxide	
Oral	LD50	10000 mg/kg (rat) (OECD 401)	
Dermal	LD50	5000 mg/kg (rabbit) (OECD 402)	
Inhalative	LC50/4 h		
		Maximum attainable concentration, mortality does not appear.	
		10000 mg/l (zebra fish) (OECD 203)	
7440-21-3 Silicon			
Oral	LD50	3160 mg/kg (rat)	

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Primary irritant effect

On the skin:

Irritant to skin and mucous membranes.

May cause an allergic skin reaction.

· On the eye:

Irritating effect.

· Sensitization:

Sensitization possible through inhalation.

Sensitization possible through skin contact.

Additional toxicological information

The product shows the following danger according to internally approved calculation methods for preparations: Irritant.

Carcinogenic categories

	rernational Agency for Research on Cancer):	
	- Carcinogenic to humans	
	2A - Probably carcinogenic to humans	
	2B - Possibly carcinogenic to humans	
	B - Not classifiable as to its carcinogenicity to humans	
Group 4	- Probably not carcinogenic to humans	
13463-67-7	Titanium Dioxide	28
7440-02-0	Nickel	1
7631-86-9	Silicon Dioxide	3
1317-95-9	Silica	1
· NTP (Nat	ional Toxicology Program):	
7440-02-0 N	Nickel	
1317-95-9	Silica	ŀ
· OSHA-Ca	a (Occupational Safety & Health Administration):	
None of the	ingredients are listed.	

2 Ecological information

Toxicity:

· Aquatic toxicity:
13463-67-7 Titanium Dioxide
EC50 >1000 mg/l (Water flea)
7439-96-5 Manganese
EC50 40 mg/l (Water flea)
7440-02-0 Nickel
EC50 1.0 mg/l (Water flea)
7631-86-9 Silicon Dioxide
EC50 >1000 mg/l (daphnia) (OECD 202)

Persistence and degradability: No further relevant information available. Behavior in environmental systems:

- · Bioaccumulative potential: No further relevant information available.
- · Mobility in soil: No further relevant information available.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

Additional ecological information:

General notes:

Do not allow undiluted product or product that has not been neutralized to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Results of PBT and vPvB assessment:

- · PBT: Not applicable.
- · vPvB: Not applicable.

Other adverse effects: No further relevant information available.

13 Disposal considerations

Waste treatment methods:

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. Observe all federal, state and local environmental regulations when disposing of this material.

Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

14 Transport information

UN-Number:

· DOT, ADR, ADN, IMDG, IATA Non-Regulated Material

UN proper shipping name:

· DOT, ADR, ADN, IMDG, IATA Non-Regulated Material

Transport hazard class(es):

· DOT, ADR, ADN, IMDG, IATA Non-Regulated Material

Packing group:

· DOT, ADR, IMDG, IATA Non-Regulated Material

Environmental hazards:Special precautions for user:
Not applicable.
Not applicable.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code:

Not applicable.

UN "Model Regulation": Non-Regulated Material

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture: SARA (Superfund Amendments and Reauthorization):

· Section 355 (extremely hazardous substances):			
None of the	None of the ingredients are listed.		
· Section	313 (Specific toxic chemical listings):		
7429-90-5	Aluminium		
7439-96-5	Manganese		
7440-02-0	Nickel		
513-77-9	Barium carbonate		
1344-28-1	Aluminium Oxide		
7440-50-8	Copper		
554-13-2	Lithium Carbonate		

Safety Data Sheet (SDS) OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Reviewed on 12/11/2017 Issue date 08/04/2015

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

· TSCA (To	oxic Substances Control Act):
7439-89-6	Iron
13463-67-7	Titanium Dioxide
1317-61-9	Iron Oxide
7439-93-2	Lithium
7429-90-5	Aluminium
7439-96-5	Manganese
7440-02-0	Nickel
7439-95-4	Magnesium
513-77-9	Barium carbonate
7439-98-7	Molybdenum
7631-86-9	Silicon Dioxide
1344-28-1	Aluminium Oxide
1309-48-4	Magnesium Oxide
7440-21-3	Silicon
7440-44-0	Carbon
California I	Proposition 65:

· Chemicals known to cause cancer:			
13463-67-7	Titanium Dioxide		
7440-02-0	Nickel		
· Chemicals known to cause reproductive toxicity for females:			
None of the ingredients are listed.			
· Chemicals known to cause reproductive toxicity for males:			
None of the ingredients are listed.			
· Chemicals known to cause developmental toxicity:			

Carcinogenic categories:

554-13-2 Lithium Carbonate

· EPA (En	vironmental Protection Agency):	
7439-96-5	7439-96-5 Manganese D	
513-77-9 Barium carbonate D, CBD(inh),		D, CBD(inh), NL(oral)
7440-50-8	7440-50-8 Copper D	
· TLV (Thr	eshold Limit Value established by ACGIH):	
13463-67-7	Titanium Dioxide	A4
7429-90-5	Aluminium	A4
7440-02-0	Nickel	A5
513-77-9 Barium carbonate		A4
7439-98-7 Molybdenum		A3
1344-28-1	Aluminium Oxide	A4
1309-48-4 Magnesium Oxide		A4
1317-95-9	Silica	A2
7440-67-7	Zirconium	A4

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

NIOSH-Ca (National Institute for Occupational Safety and Health): 13463-67-7 Titanium Dioxide 7440-02-0 Nickel 1317-95-9 Silica

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms:







GHS05 GHS07 GHS08

· Signal word: Danger

Hazard-determining components of labeling:

Iron

Lithium

Titanium Dioxide

Nickel

Silica

Hazard statements:

Causes serious eye damage.

Causes skin irritation.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

· Precautionary statements:

Do not handle until all safety precautions have been read and understood.

Obtain special instructions before use.

Do not eat, drink or smoke when using this product.

Do not breathe dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Wear respiratory protection.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Take off contaminated clothing and wash it before reuse.

If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

If on skin: Wash with plenty of water.

If skin irritation or rash occurs: Get medical advice/attention.

If inhaled: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Call a poison center/doctor if you feel unwell.

If exposed or concerned: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

Specific treatment (see supplementary first aid instructions on this Safety Data Sheet).

Avoid release to the environment.

Dispose of contents/container in accordance with local/regional/national/international regulations.

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

· National regulatio	ns:	
The product is subject substances.	ct to be classified according with the latest version of the regulations on ha	azardous
· State Right to Kno	ow:	
CAS: 7439-89-6	Iron	
RTECS: NO 4565500	♠Flam. Sol. 2, H228; ♠Skin Irrit. 2, H315; STOT SE 3, H335; Eye Irrit. 2B, H320; Combustible Dust	70-98%
	Titanium Dioxide	
CAS: 13463-67-7	♦ Carc. 2, H351; ♦ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE3, H335	0-12%
CAS: 1317-61-9	Iron Oxide	0-12%
CAS: 7439-93-2	Lithium	0.00/
RTECS: OJ 5540000	♦ Water-react. 1, H260; ♦ Skin Corr. 1B, H314	0-9%
CAS: 7429-90-5	Aluminium	0.50/
RTECS: BD 0330000	♠Flam. Sol. 2, H228	0-5%
CAS: 7439-96-5	Manganese	0-4%
RTECS: OO 9275000	♠Pyr. Sol. 1, H250; Water-react. 1, H260	0-476
All ingredients are list	ed.	

Information about limitation of use

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

TOKO urges each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygieni st or other expert to understand this information and safeguard the environment and protect workers from potential haz ards associated with the handling or use of this product. This information is believed to be accurate as of the revisi on date shown above. However, no warranty, expressed or implied, is given. Because the conditions or methods of use are beyond TOKO's control, we assume no liability resulting from the use of this product. Regulatory requirements are subject to change and may differ between various locations. Compliance with all applicable Federal, State, Provincial, a nd Local laws and regulations remain the responsibility of the user.

- Date of preparation last revision: 08/04/2015 09/04/2015
- Abbreviations and acronvms:

ACGIH: American Conference of Governmental Industrial Hygienists

Acute Tox. 4: Acute toxicity, Hazard Category 4

ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

Aquatic Chronic 4: Hazardous to the aquatic environment - Chronic Hazard, Category 4

Carc. 1A: Carcinogenicity, Hazard Category 1A

Carc. 2: Carcinogenicity, Hazard Category 2

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DOT: US Department of Transportation

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1 Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Eye Irrit. 2B: Serious eye damage/eye irritation, Hazard Category 2B

Flam. Sol. 1: Flammable solids, Hazard Category 1

Flam. Sol. 2: Flammable solids, Hazard Category 2

HMIS: Hazardous Materials Identification System (USA)

IATA: International Air Transport Association

IMDG: International Maritime Code for Dangerous Goods

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03.

Issue date 08/04/2015 Reviewed on 12/11/2017

Trade name: Carbon Steel Electrodes for Flux Cored Arc Welding

NFPA: National Fire Protection Association (USA)
PBT: Persistent, Bioaccumulative and Toxic
Pyr. Sol. 1: Pyorphoric Solids, Hazard Category 1
Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2
Skin Sens. 1: Sensitization - Skin, Hazard Category 1
STOT SE 3: Specific target organ toxicity - Single exposure, Hazard Category 3
STOT RE 1: Specific target organ toxicity - Repeated exposure, Hazard Category 1
vPvB: very Persistent and very Bioaccumulative

Water-react. 1: Substances and Mixtures which, in contact with water, emit flammable gases, Hazard Category 1

*All data compared to the previous MSDS version has been altered.

SDS created by MSDS Authoring Services www.msdsauthoring.com +1-877-204-9106