

TOKO TECHNOLOGY(WUXI) CO.,LTD



收货单位 Customer:

证书号 Certificate mark: TOKO20210706F

日期 Date: 2021-07-06

牌号 NO.	执行标准 Executed standard		焊剂型号 Model of fluxes		目数 Mesh numbers		批号 Lot no.	重量 Weight			
<b>SJ501</b>	GB/T5293-2018 NB/T 47018.4-2011		F7A2-EM12K		10-60		2610	22 Tons			
焊剂参考成分 Typical compositions of fluxes in %:											
SiO2+TiO2	MnO+Al2O3	CaO+MgO	CaF2	S	P	H2O	杂质 Impurity	焊缝 X 探伤 X-Ray			
25-35	50-60	3-10	5-10	0.022	0.026	0.03	0.03	I			
熔敷金属力学性能 Mechanical properties of deposited metal											
焊剂-焊丝组合 Flux + Welding Wire Sj501+EM12K	C	Si	Mn	Cr	Ni	S	P	抗拉强度 $\sigma_b$ Mpa Tensile strength	屈服强度 $\sigma_s$ Mpa Yield Strength	伸长率 $\delta$ % Elongation	冲击吸收功, J Ipack Energy , J
实测值 Test value	0.08	0.50	0.87	-	-	0.012	0.015	415-550 520	$\geq 330$ 377	$\geq 22$ 29	-20°C. $\geq 27$ 70
TOKO TECHNOLOGY(WUXI) CO.,LTD Tel: (+86)510-8359 7138 Email: <a href="mailto:office@tokoc.com">office@tokoc.com</a> Website: <a href="http://www.tokoc.com/welding.htm">www.tokoc.com/welding.htm</a>						注意事项 Remarks: 焊前须经 300-350°C左右烘培二小时. Flux Need to be baked for 2 hours at around 300-350°C before welding. 焊接处须清除铁锈、油污，水分等杂质. Removal of rust,oil,water,impurities etc.in weld-areas.					

